

Garant

Indexable insert for turning VC.T 160404, for finish machining, Grade: HB7140-2

**Order data**

Order number	261372 HB7140-2
GTIN	4067263329909
Item class	21G

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	VS
Cutting conditions	heavily interrupted
Corner radius	0.4 mm
Cutting speed v_c main application	70 - 230 m/min
Tool material	Carbide
Main application	M
Feed f	0.1 - 0.3 mm/rev.
Grade	HB7140-2
Tolerance	M

ISO code indexable insert	VC.T 160404
Coating	coated
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Type of product	Indexable insert for turning